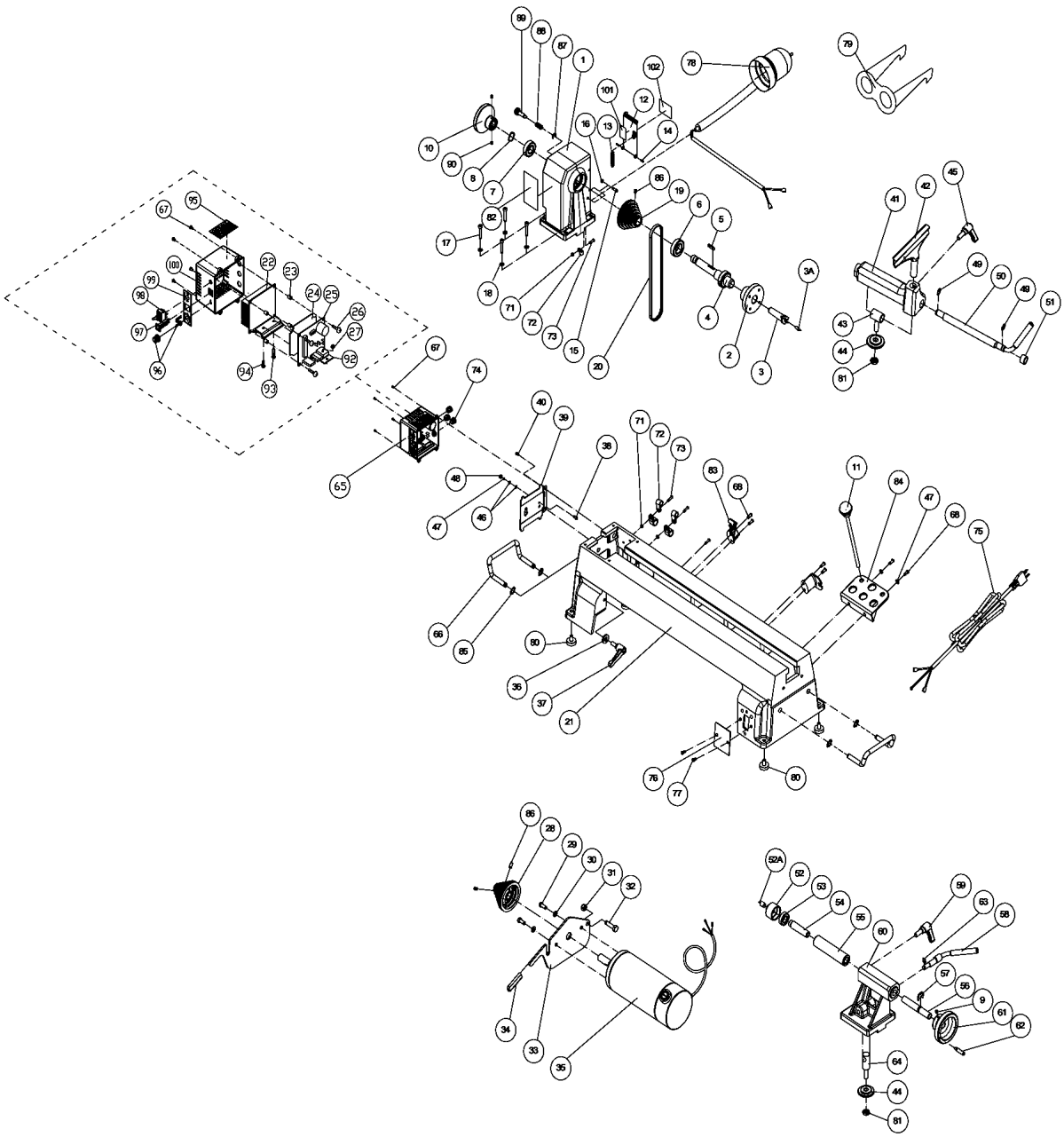
JET JWL-1220VS | Stock 708376VS

Diagram A - Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Parts Breakdown for (JWL-1220VS Lathe)



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JET JWL-1220VS | Stock 708376VS

Parts List A - Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	JWL1220-101	Headstock		1
2	JML-2	Faceplate	3”	1
3	JML-3	Spur Center	MT2	1
3A	JML-3A	Center Point for Spur Center		1
4	JML-4	Spindle	1” x 8 TPI	1
5	JML-5	Key	5x25mm	1
6	BB-6005VV	Ball Bearing	6005VV	1
7	BB-6004VV	Ball Bearing	6004VV	1
8	JML-8	Wave Washer		1
9	TS-0267041	Socket Set Screw	1/4”-20x3/8”	2
10	JML1014-110	Hand Wheel		1
11	JML-11	Drift Rod		1
12	JML-12W	Spindle Pulley Door		1
13	JML-13	Spring		1
14	JML-14	Roll Pin	Ø3 x 10mm	2
15	TS-081C042	Pan Head Screw	#10-24x5/8”	1
16	TS-0560071	Hex Nut	#10-24	1
17	TS-0207071	Socket Head Cap Screw	1/4”-20x1-1/4”	4
18	TS-0720071	Lock Washer	1/4”	4
19	JML1014-119	Spindle Pulley		1
20	JWL1220-120	V-Belt	260J	1
21	JWL1220VS-121	Bed		1
22	JWL1220VS-122	Heat Sink		1
23	JWL1220VS-123	Spacer		4
24	JWL1220VS-124	Insulator		1
25	JWL1220VS-125	Circuit Board		1

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Parts List A - Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
26	JMLVS-101	Tapping Screw		4
27	TS-1540021	Hex Nut	M4	1
28	JML-28	Motor Pulley		1
29	TS-0050021	Hex Cap Screw	1/4”-20x5/8”	2
30	TS-0720071	Lock Washer	1/4”	2
31	TS-0640081	Nylon Insert Lock Nut	5/16”-18	1
32	TS-0051061	Hex Cap Screw	5/16”-18x1-1/4”	1
33	JWL1220-133	Motor Bracket		1
34	JWL1220-134	White Handle Protector		1
35	JWL1220VS-135	Motor	3/4HP, 1Ph, 115V	1
	JWL1220VS-135MBMotor Carbon Brush	2		
36	TS-0680031	Flat Washer	5/16”	1
37	JML-37A	Lock Handle Assembly, Motor Plate		1
38	TS-1533032	Pan Head Screw	M5x10	1
39	JWL1220VS-139	Hinge Plate		1
40	JWL1220VS-140	Screw	M5x6	2
	JWL1220-TRBA	Tool Rest Body Assembly (Index # 41, 43-45, 49-51, 81)		1
41	JWL1220-141	Tool Rest Body		1
42	JWL1220-142	Tool Rest	6”	1
	JWL1220-142A	Tool Rest	10”	1
43	JML-43	Bolt		1
44	JML-44	Clamp		2
45	JML-45A	Lock Handle Assembly, Tool Rest Body		1
46	JWL1220VS-146	Star Washer	M5	2
47	TS-1550031	Flat Washer	M5	3
48	TS-1540031	Hex Nut	M5	1

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JET JWL-1220VS | Stock 708376VS

Parts List A - Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
49	JML-49	C-Ring	STW-12	2
50	JWL1220-150	Eccentric Locking Rod		1
51	JML-51	Bushing		1
52	JML-52	Live Center Head		1
52A	JML-52A	Center Point for Live Center		1
53	BB-6002ZZ	Ball Bearing	6002ZZ	1
54	JML-54	Live Center Shaft		1
	708331	Live Center Assembly (not shown)		1
55	JML-55	Tailstock Spindle		1
56	JML-56	Leadscrew		1
57	JML-57	E-Ring	ETW-12	1
58	JML-58	Eccentric Locking Rod		1
59	JML-59A	Lock Handle Assembly, Tailstock		1
60	JWL1220-160	Tailstock		1
61	JML-61	Hand Wheel		1
62	JML-62	Handle		1
63	JML-63	C-Ring	STW-10	1
64	JML-64	Bolt		1
65	JWL1220VS-165	Controller Assembly (Index # 22-27, 92-100)		1
66	JWL1220-193	Lift Handle		2
67	JWL1220VS-167	Screw	M5x8	4
68	TS-081C032	Pan Head Screw	#10-24x1/2”	6
71	TS-1540021	Hex Nut	M4	4
72	JWL1220-172	Cord Clamp		4
73	TS-1532052	Pan Head Screw	M4x16	4
74	JWL1220VS-174	Strain Relief	SB6R-3	3

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JET JWL-1220VS | Stock 708376VS

Parts List A - Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
75	JWL1220VS-175	Power Cord		1
76	JWL1220VS-176	Cover Plate		1
77	TS-0810012	Pan Head Screw	#10-24x1/4”	2
78	JWL1220-198	Work Lamp		1
79	JML-79	Safety Goggles		1
80	JML-80	Rubber Foot		4
81	JML-81	Clamp Nut		2
82	JML-82	Warning Label		1
83	JWL1220-197	Cord Wrap Bracket		2
84	JWL1220-195	Tool Shelf		1
85	JWL1220-194	C-Ring	STW-10	4
86	TS-1523031	Socket Set Screw	M6x10	3
87	JML1014-187	C-Ring	STW-9	1
88	JML1014-188	Spring		1
89	JML1014-189	Index Pin		1
90	TS-0267021	Socket Set Screw	1/4”-20x1/4”	2
92	JWL1220VS-192	Clamp Bracket		1
93	TS-2284202	Pan Head Screw	M4x20	1
94	TS-1532042	Pan Head Screw	M4x12	1
95	JWL1220VS-195	Speed Label		1
96	JWL1220VS-196	Control Potentiometer Assembly		1
97	JWL1220VS-197	Circuit Breaker		1
98	JWL1220VS-198	On/Off Switch		1
99	JWL1220VS-199	Control Panel Label		1
100	JWL1220VS-1100	Control Box Cover		1
101	JWL1220VS-1101	Speed Chart		1

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